



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C10-27-1
Job Sheet 197430



Part No: C10-27-1

Job Qty: 6 pcs

Part Name: Lifting Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/8/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 7/26/19

Description:

Type: SOLD

Note: DWG C10-27-1 Rev. 3 IPP REV A RQ 17.09.01 VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
110	Waterjet - Flow - 1	6 pcs	7/26/19	7/26/19	0.17 0.60	Waterjet - Flow	DL 19/07/09
120	QC 2	6 pcs	7/26/19	7/26/19	0.00 0.00	QC 2 - 1	
						QC 2 - 12	
						QC 2 - 14	
						QC 2 - 17	
						QC 2 - 19	
						QC 2 - 2	
						QC 2 - 20	
						QC 2 - 22	
						QC 2 - 23	
						QC 2 - 25	
						QC 2 - 32	
						QC 2 - 33	
						QC 2 - 35	
						QC 2 - 39	
						QC 2 - 4	
						QC 2 - 40	
						QC 2 - 44	
						QC 2 - 45	
						QC 2 - 48	DL 19/07/09
						QC 2 - 49	
						QC 2 - 50	
						QC 2 - 51	
						QC 2 - 52	
						QC 2 - 57	
						QC 2 - 62	
						QC 2 - 63	
						QC 2 - 8	
						QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	
						QC 2 - 5	
						QC 2 - 71	
						QC 2 - 73	
						QC 2 - 69	
170	QC 8	6 pcs	7/26/19	7/26/19	0.00 0.00	QC 8 - 12	
						QC 8 - 14	
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	

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				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	JUL 17 2019 DAS 40
				QC 8 - 52	9-89
				QC 8 - 23	
				QC 8 - 57	
220 Packaging 3-1 - Stock - B4B 6 pcs	7/26/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS 28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
230 QC 21 - SA 6 pcs	7/26/19	0.00 0.00		QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	EDL
Part Op 110 - 1-Cut as per DWG. DWG. Rev: 3 PROG. Rev: 3 2-Debur if necessary DAS 21 9-89 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 170 - QC8- Inspect parts - second check) 220 - (Identify as per dwg & Stock Location: _____) 230 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-HRS-P-0.3125	Hot Rolled Steel Plate 0.3125" (44W)	5.0400 sf (.84 ea)	110-Waterjet - Flow - 1	5092921	

GA203F

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	MT-HRS-P-0.3125	5	17	0
Part Specifications				
Specifications could not be found.				

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DART AEROSPACE LTD		Work Order:	197430
Description: <i>Lifting plate</i>		Part Number:	
Inspection Dwg: <i>C10-27-1</i> Rev: <i>3</i>		Page 1 of 1	

INSPECTION CHECKLIST

[illegible]

Measured by:	DL
Date:	14/07/11

Audited by:	40 9-89
Date:	11 12 2019

Preliminary Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A	14.07.14	New Issue	KJ	